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capacity throughput up to 300%. Dell successfully created a "virtual yard" capable of providing real-time insight into capacity and flow analysis and of prototyping viable solutions.

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considering individual processes and machines, the perspective on process chains and factories as a whole holds major potentials for energy efficiency improvements. To exploit these potentials, dynamic interactions of different processes as well as auxiliary equipment (e.g. compressed air generation) need to be

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taken into account. In addition, planning and controlling manufacturing systems require balancing technical, economic and environmental objectives. Therefore, an innovative and comprehensive methodology – with a generic energy flow-oriented manufacturing simulation environment as a core element – is

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developed and embedded into a step-by-step application cycle. The concept is applied in its entirety to a wide range of case studies such as aluminium die casting, weaving mills, and printed circuit board assembly in order to demonstrate the broad applicability and the benefits that can be achieved.

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as Finland. Decision Support Systems are not a new technology but they have evolved and developed with the ever demanding necessity to analyse a large number of options for decision makers (DM) for specific situations, where there is an increasing level of uncertainty about the problem at hand and where there is a

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high impact relative to the correct decisions to be made. DSS's offer decision makers a more stable solution to solving the semi-structured and unstructured problem. This is exactly what the reader will see in this book.

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from retailing to finance. Of related interest . . . HANDBOOK OF HUMAN FACTORS AND ERGONOMICS, Second Edition Edited by Gavriel Salvendy (0-471-11690-4) 2,165 pages 60 chapters "A comprehensive guide that contains practical knowledge and technical background on virtually all aspects of

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physical, cognitive, and social ergonomics. As such, it can be a valuable source of information for any individual or organization committed to providing competitive, high-quality products and safe, productive work environments."-John F. Smith Jr., Chairman of the Board, Chief Executive

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Officer and President, General Motors Corporation (From the Foreword)

In this paper a nearly perfected concept of basic training in the field of "Computer Integrated Manufacturing (CIM)" has been explained. With the help of detailed studies conducted in part by the

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Department of Technology and Education.
Department of Mechanical and Industrial
Engineering, University of Dortmund the
necessity of basic training at all levels for
employees in Computer Integrated
Manufacturing was verified. Then the new
requirements for employees were
indicated with respect to the "ability to

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act". Moreover, the didactic demands of the concept for basic subject-specific training were clearly stipulated. In summary, this concept has to include the invariant, indispensable, fundamental and exemplary contents and the basic options of CIM work organisation which are most important today and in the near future.

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Then a configuration was presented to meet these demands: the multimedia system of the CIM Learning Factory, subsidised by the EC in the COMETT programme. The CIM Learning Factory consists of • a well-operating "model factory", where activities like job management, production control, design,

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manufacturing, including loading, material transport and assembly as well as quality control and warehousing, are flexibly shown in functional models and are controlled by means of cross-linked computers (MPC); during the training the cross-linked computer structure is used like a language laboratory; • two different

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"teachware packages", the first for the target group of designers and decision-makers, the second for skilled workers and plant management.

For the last decades, as the computer technology has been developing, the importance of human-computer systems

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interaction problems was growing. This is not only because the computer systems performance characteristics have been improved but also due to the growing number of computer users and of their expectations about general computer systems capabilities as universal tools for human work and life facilitation. The early

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technological problems of man-computer information exchange – which led to a progress in computer programming languages and input/output devices construction – have been step by step dominated by the more general ones of human interaction with-and-through computer systems, shortly denoted as H-

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CSI problems. The interest of scientists and of any sort specialists to the H-CSI problems is very high as it follows from an increasing number of scientific conferences and publications devoted to these topics. The present book contains selected papers concerning various aspects of H-CSI. They have been grouped into

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five Parts: I. General H-CSI problems (7 papers), II. Disabled persons helping and medical H-CSI applications (9 papers), III. Psychological and linguistic H-CSI aspects (9 papers), IV. Robots and training systems (8 papers), V. Various H-CSI applications (11 papers).

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This book provides a comprehensive overview of how to strategically manage the movement and storage of products or materials from any point in the manufacturing process to customer fulfillment. Topics covered include important tools for strategic decision making, transport, packaging,

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warehousing, retailing, customer services and future trends. An introduction to logistics Provides practical applications Discusses trends and new strategies in major parts of the logistic industry

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