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mostly qualitative description of the science, technology, and practice of manufacturing. This includes detailed descriptions of manufacturing processes and the manufacturing enterprise that will help introduce students to important concepts. With a total of 120 examples and case studies, up-to-date and comprehensive coverage of all topics, and superior two-color graphics, this text provides a solid background for manufacturing students and serves as a valuable reference text for professionals.

Manufacturers know the value of a knowledgeable workforce. The challenge today is finding skilled people to fill these positions. Since publication of the first edition in 1961, instructors, students, and practitioners have relied on Manufacturing Processes and Materials for the foundational knowledge needed to perform in manufacturing roles across a myriad of industries. As an on-the-job reference, anyone working in a technical department of a manufacturing company – regardless of education, experience, and skill level – will use this book to gain a basic understanding of manufacturing processes, materials, and equipment. Now in its fifth edition, the book covers the basic processes, materials, and machinery used in the job shop, toolroom, or small manufacturing facility. At the same time, it describes advanced equipment used in

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This best-selling textbook for major manufacturing engineering programs across the country masterfully covers the basic processes and machinery used in the job shop, tool room, or small manufacturing facility. At the same time, it describes advanced equipment and processes used in larger production environments. Questions and problems at the end of each chapter can be used as self-tests or assignments. An Instructor's Guide is available to tailor a more structured learning experience. Additional resources from SME, including the Fundamental Manufacturing Processes videotape series can also be used to supplement the book's learning objectives. With 31 chapters, 45 tables, 586 illustrations, 141 equations and an

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Fundamentals of Modern Manufacturing is a balanced and qualitative examination of the materials, methods, and procedures of both traditional and recently-developed manufacturing principles and practices. This comprehensive textbook explores a broad range of essential points of learning, from long-established manufacturing processes and materials to contemporary electronics manufacturing technologies. An emphasis on the use of mathematical models and equations in manufacturing science presents readers with quantitative coverage of key topics, while plentiful tables, graphs, illustrations, and practice problems strengthen student comprehension and retention. Now in its seventh edition, this leading textbook provides junior or senior-level engineering students in manufacturing courses with an inclusive and up-to-date treatment of the basic building blocks of modern manufacturing science. Coverage of core subject areas helps students understand the physical and mechanical properties of numerous manufacturing materials, the fundamentals of common manufacturing processes, the economic and quality control issues surrounding various processes, and recently developed and emerging manufacturing technologies. Thorough investigation of topics

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such as metal-casting and welding, material shaping processes, machining and cutting technology, and manufacturing systems and support helps students gain solid foundational knowledge of modern manufacturing.

This new edition of Manufacturing Processes for Engineering Materials continues its tradition of balanced and comprehensive coverage of relevant engineering fundamentals, mathematical analysis, and traditional as well as advanced applications of manufacturing processes and operations. Updated and thoroughly edited for improved readability and clarity, this book is written mainly for students in mechanical, industrial, and metallurgical and materials engineering programs. The text continually emphasizes the important interactions among a wide variety of technical disciplines and the economics of manufacturing operations in an increasingly competitive global marketplace.

This project-oriented facilities design and material handling reference explores the techniques and procedures for developing an efficient facility layout, and introduces some of the state-of-the-

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art tools involved, such as computer simulation. A "how-to," systematic, and methodical approach leads readers through the collection, analysis and development of information to produce a quality functional plant layout. Lean manufacturing; work cells and group technology; time standards; the concepts behind calculating machine and personnel requirements, balancing assembly lines, and leveling workloads in manufacturing cells; automatic identification and data collection; and ergonomics. For facilities planners, plant layout, and industrial engineer professionals who are involved in facilities planning and design.

Manufacturing Processes for Engineering Materials, Fourth Edition is a comprehensive text, written mainly for students in mechanical, industrial, and metallurgical and materials engineering programs. The text, as well as the numerous examples and case studies in each chapter, clearly show that manufacturing engineering is a complex and interdisciplinary subject. The topics are organized and presented in such a manner that they motivate and challenge students to present technically and economically viable solutions to a wide variety of questions and problems, including product design. Since the publication of the third edition, there have been rapid and significant advances in various areas in manufacturing. The fourth

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The authors describe time-tested and modern methods of manufacturing engineering in this fifth edition. Every chapter has been reviewed and updated, as have all the bibliographies. 30% of the problems cited are also new.

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